

200 Series Slider Installation Guide

Your Packaging Should Contain:

- 1 Left side slider
- 1 Right side slider
- 1. Bolt Kit "BK-MT-J200-21000"
 - 10 --- 3/8-16x1½ Bolts
 - 16 --- 3/8 Lockwashers
 - 16 --- 3/8 Washers
 - 6 --- 8x1.25x40mm Bolts
 - 1 --- ½-13 Nut (used as tool)
 - 14 --- 3/8 Rivet Nuts

SAFETY! Use the appropriate safety devices during your installation. SAFETY!
SAFETY! Wear safety glasses at all times. SAFETY!

***NOTE: If you don't need instructions, at least note the few key steps that have an asterisk by them. These will save you frustration later!**

Thank you for your purchase of Metal Tech 4X4 sliders for your 200 Series. We have taken great pride in their development and manufacturing. We also wheel what we make and look forward to the opportunity to see you on the trail! Before you begin your installation take a moment to read through this write up. There are a few key things noted that will make the installation go smoothly.

- 1.0 Remove old parts and prep for the new:
 - 1.1 Remove stock running boards if equipped
 - 1.2 Clean off any large chunks of dirt or debris off the frame

- 2.0 Lay each slider next to your truck and visualize where each mount will go on the frame. This will help you get an idea as to where each foot will go on to the frame.

3.0 *Left Side Installation*

3.1 Locate and remove the bolt that retain the steel hard lines on the front drivers side.



3.2 Locate and remove the bolt retaining the gas tank skid on the drivers side where the foot will need to be mounted.



3.3 Locate and remove the bolts that retain the brake lines on the rear of both driver and passenger sides.

3.4 Using a 1/2" drill bit enlarge the holes in the bottom of the frame where the feet will mount. 2 per foot, Arrows in the image. (some vehicles require additional rivet nuts installed on the side of the frame where the front feet mount due to the lack of pre threaded holes)



3.5 Using the provider hardware make the rivet nut installation tool to install the 3/8 rivet nuts into the 1/2 holes listed in **Step 3.5**



Pictured Above: Tool being used to install rivet nut (wrench on nut and wrench on bolt (in house we use an electric impact driver for a quick and easy install))

- ❖ Once the rivet nuts are installed you are ready to install the sliders.
- 3.6 Using two people lift **Driver Side** slider up into place sliding the feet of the sliders in-between the frame and hydraulic lines in on the front and brake lines on the rear.
- 3.7 Install (not completely tight) the provided 3/8-16 bolt into the preinstalled rivet nuts into the bottom of the frame (and the side of the frame where applicable)
- 3.8 Install (not completely tight) the provided 8mm bolts into the pre threaded holes in the side of the frame.
- 3.9 Once all bolts are installed, level the slider front to back.
- 3.10 Tighten all evenly top and bottom.
- 3.11 Verify left slider is not touching the body. Loosen bolts slightly to adjust, and then retighten.

4.0 *Right side installation*

- 4.1 Using two people lift slider up into place and repeat steps 3.6 through 3.11 for passenger side installation.
- ❖ (the passenger side on some models will require the additional rivet nuts, so make sure they are installed prior to mounting the slider.)

- 5.0 Install Metal-tech sicker on your back window of your truck and hit the trails!

We welcome your feed back on our products and your experience with Metal-tech. You can reach us toll free at 800-839-0684 Mon-Sat 8 AM to 6 PM PST. Or via e-mail at info@metaltech4x4.com