

80 SERIES CASTER PLATES

1. Work on one radius arm at a time.
2. Remove both bolts from the radius arm at the Differential mount. Position plates with the reinforced welded washer facing towards each other. Loosely install and tighten the rear bolt and washer to hold assembly in place.
3. Raise the front of the caster plate to visualize and mark where you will need to grind away part of the mounting bracket.



4. Grind bracket and install front of caster plate; bottom bolt first. *Note: on the passenger side install the short bolts from the inside towards the outside).
5. Tighten and torque all bolts when the vehicle is on the ground with full weight on the tires.

