

## 07-10 FJ Cruiser Sliders Installation Guide

Your sliders should contain:

- |    |                            |
|----|----------------------------|
| 1  | Left side slider           |
| 1  | Right side slider          |
| 16 | 8mm x 35mm 10.9grade bolts |
| 14 | Hardened washers           |
| 16 | Hardened lock washers      |
| 4  | Large washers              |

**SAFETY! Use the appropriate safety devices during your installation. Wear safety glasses at all times. SAFETY!**

**\*NOTE: If you don't need instructions, at least note the few key steps that have an asterisk by them. These will save you frustration later!**

Thank you for your purchase of Metal-tech sliders for your FJ Cruiser. We have taken great pride in their development and manufacturing. We also wheel what we make and look forward to the opportunity to see you on the trail! Before you begin your installation take a moment to read through this write up. There are a few key things noted that will make the installation go smoothly.

- 1.0 Remove old parts and prep for the new:
  - 1.1 Remove stock sliders or other inferior sliders – IF installed on truck.
  - 1.2 Clean out the 16 8mm x 1.25mm factory tapped holes on the frame. Once cleaned of visual debris carefully chase the threads with a 8mm x 1.25mm tap. If a tap is not available you can use a bolt, do not use excessive force. (TIP: Make a thread chaser tool. If you use a bolt use a small cutting disk on a moto-tool like a Drimmel to cut a line perpendicular to the threads, but no deeper than the threads. This makes a bolt more efficient at cleaning out old threads. )
- 2.0 Lay each slider next to your truck and visualize where each mount will go on the frame. This will help you get an idea as to where each bolt will go into the frame. Note the mount with larger holes goes to the front.
- 3.0 *Installation*
  - 3.1 \*Note the four large washers included in your hardware pack. These washers go on the FRONT mount on each slider, two per side. When the time comes to put the bolts into the front mount the bolt should have the following: Bolt, lock washer, small washer, and large washer.
  - 3.2 With a helper lift the slider into place.
  - 3.3 Starting from the two center mounts. Loosely install one 8mm bolt with a lock washer and the smaller size washer in the top hole of each mount.
  - 3.4 With the slider now hanging by the two center bolts install the rest of the bolts the same as the first two. (**Reference step 3.1 for the front mounts!**)
  - 3.5 Level the slider with a slight gap away from the body and tighten all bolts up evenly top and bottom
  - 3.6 Verify slider is not touching the body. Loosen bolts slightly to adjust, and then retighten if needed.
  - 3.7 Repeat for the other side
- 4.0 Install Metal-tech sicker on your back window of your truck!

\*Key point to read!

We welcome your feed back on our products and your experience with Metal-tech. You can reach us toll free at 800-839-0684 Mon-Sat 8 AM to 6 PM PST. Or via e-mail at [info@metaltech4x4.com](mailto:info@metaltech4x4.com)